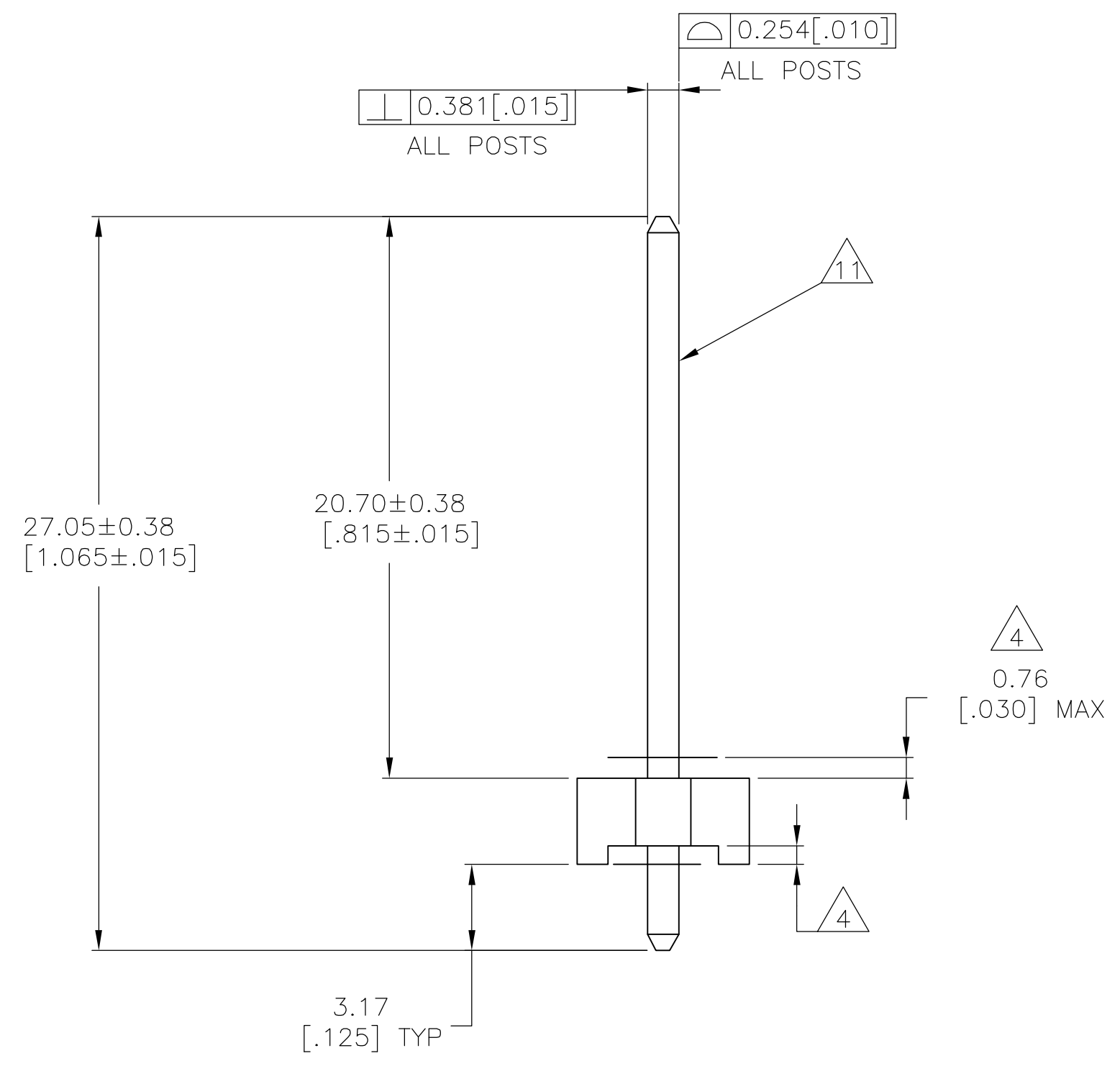
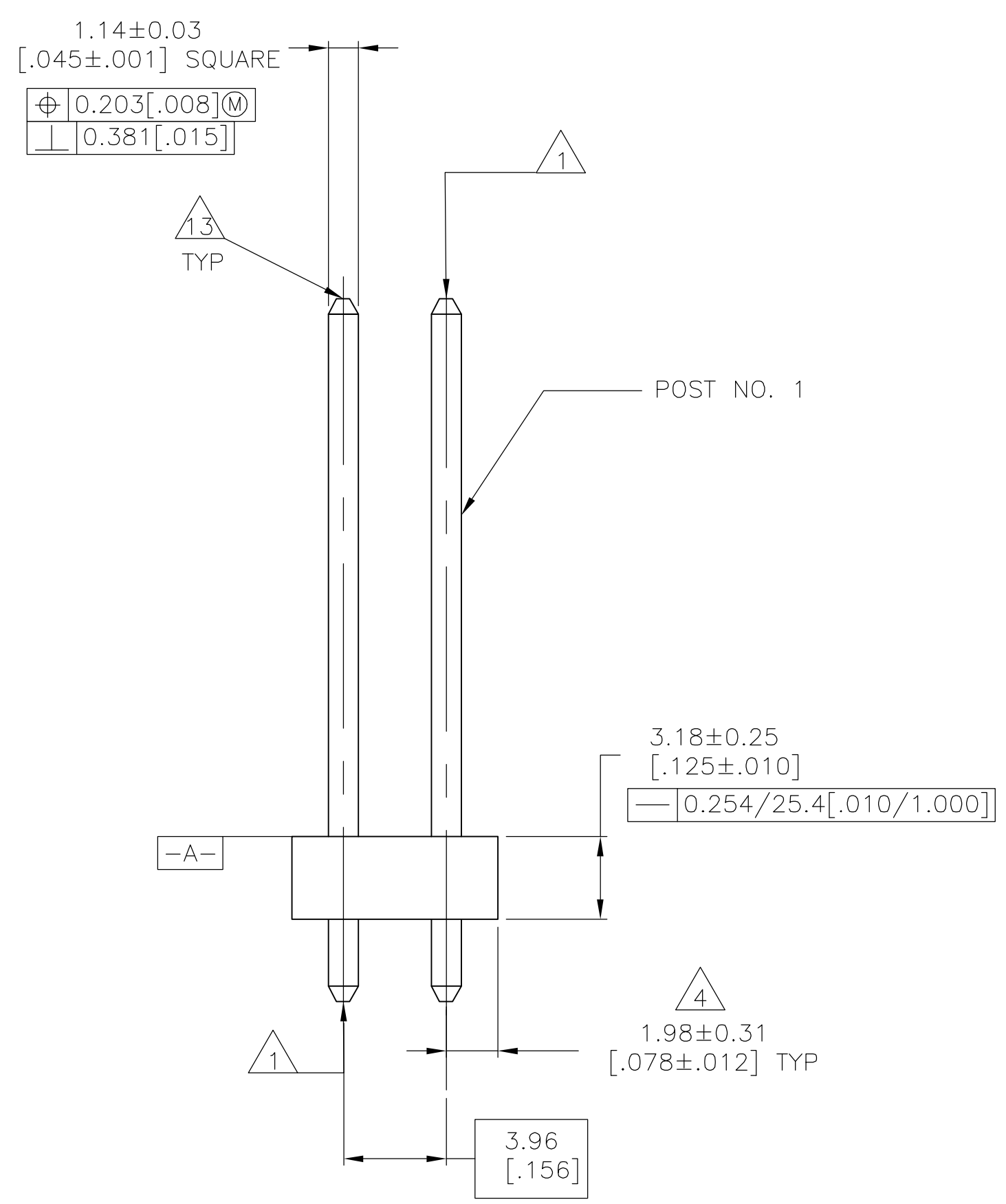
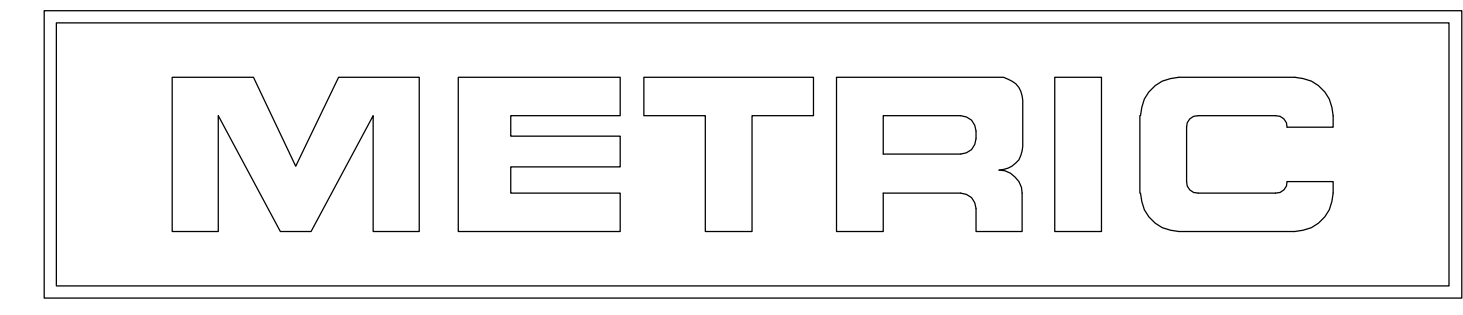


RECOMMENDED MOUNTING HOLE PATTERN FOR 1.600 [.063] THICK P.C. BOARD



- 1 POST TO WITHSTAND 13 NEWTONS [3.0] LBS MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT DATUM -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED 1.65/1.52 [.065/.060] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER 94V-0(NATURAL) POST-COPPER ALLOY (TIN OR TIN-LEAD PLATED - SEE TABLE FOR DETAILS)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE 3.556 [.140] MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF 0.127 [.005] MAX. HIGH AND 0.076 [.003] MAX. WIDE PERMITTED AT POST TIPS ON BOTH ENDS.



TIN	.312	7.92	2	3-647259-2
TIN-LEAD	.312	7.92	2	647259-2
FINISH	IN	MM	NUMBER OF POSITIONS	PART NUMBER
	L			
THIS DRAWING IS A CONTROLLED DOCUMENT.				
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN S. HAMM 30JUL01
0 PLC ± -		1 PLC ± -		CHK D. BOSSI 30JUL01
2 PLC ± -		3 PLC ± 0.134 [.005]		APPD D. BOSSI 30JUL01
4 PLC ± -		ANGLES ± -		PRODUCT SPEC
MATERIAL		FINISH		APPLICATION SPEC
WEIGHT		SIZE		RESTRICTED TO
CUSTOMER DRAWING		A1 00779		C=647259
SCALE 5:1		SHEET 1 OF 1		REV C